



| Parts List | | | | | | |
|------------|-------|--------|-------------------------------|-----|----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 1440 | 6044A | CLAMP BRACKET ASSEMBLY | 2 | | |
| 2 | 10 | 73649A | THUMB SCREW ASSEMBLY | 2 | | |
| 3 | | 75043 | COVER, THUMB SCREW | 2 | | |
| 4 | | 30664 | TUBE, TILT - CLAMP BRACKET T | 1 | | |
| 5 | 12 | 52864 | WASHER, CLAMP BRACKET TILT | 2 | | |
| 6 | 11 | 56041 | NUT, TILT TUBE FASTENING | 2 | | |
| 7 | | 53078 | CAP, PLASTIC - TILT TUBE | 2 | | |
| 8 | 23 | 59624 | SPACER, CLAMP BRACKET STUC | 1 | | |
| 9 | 16 | 59625 | STUD, CLAMP BRACKET | 1 | | |
| 10 | 13 | 26993 | LOCKWASHER, CLAMP BRACKET | 2 | | |
| 11 | 11 | 28770 | NUT, CLAMP BRACKET STUD | 2 | | |
| 12 | 17 | 49930A | TILT LOCK PIN ASSEMBLY | 1 | | |
| 13 | 10 | 68298 | BOLT, CLAMP BRACKET TO BOA | 2 | | |
| 14 | 12 | 68410 | WASHER, CLAMP BRACKET BOL | 2 | | |
| 13 | 10 | 68299 | BOLT, CLAMP BRACKET TO TRA | 2 | | |
| 14 | 12 | 68300 | WASHER, CLAMP BRACKET BOL | 2 | | |
| 15 | 11 | 68411 | NUT, CLAMP BRACKET BOLT | 4 | | |
| 16 | 55 | 28416 | PIN, UPPER SHOCK MOUNTING | 1 | | |
| 17 | | 47799A | TILT LOCK ASSEMBLY, STARBO | 1 | MERC 850XS AND MERC 850 LC | |
| 18 | | 47800A | TILT LOCK ASSEMBLY, PORT | 1 | MERC 850XS AND MERC 850 LC | |
| 19 | | 47802 | TUBE, TILT LOCK | 1 | MERC 850XS AND MERC 850 LC | |
| 20 | 23 | 47803 | BUSHING, TILT LOCK TUBE | 2 | MERC 850XS AND MERC 850 LC | |
| 21 | 13 | 69150 | WASHER, TILT LOCK TUBE | 2 | MERC 850XS AND MERC 850 LC | |
| 17 | | 76386 | TILT LOCK ASSEMBLY, STARBO | 1 | MERC 850 LONG UNITED STATI | |
| 18 | | 76385 | TILT LOCK ASSEMBLY, PORT | 1 | MERC 850 LONG UNITED STATI | |
| 19 | | 76387 | TUBE, TILT LOCK | 1 | MERC 850 LONG UNITED STATI | |
| 21 | 13 | 69150 | WASHER, WAVE - TILT LOCK (ST | 1 | MERC 850 LONG UNITED STATI | |
| 22 | 26 | 22734 | OIL SEAL, SWIVEL BRACKET (TIL | 2 | MERC 850 LONG UNITED STATI | |
| 23 | 12 | 76388 | WASHER, TILT LOCK (STARBOAI | 3 | MERC 850 LONG UNITED STATI | |
| 24 | 25 | 62702 | "O" RING, TILT LOCK | 2 | MERC 850 LONG UNITED STATI | 4 |
| 25 | 18 | 47959 | COTTER PIN, TILT LOCK | 2 | | |
| 26 | | 70692 | REVERSE LOCK ASSEMBLY | 2 | | |
| 27 | 24 | 29821 | SPRING, REVERSE LOCK TENSIO | 1 | | |
| 28 | | 56349 | SHAFT, REVERSE LOCK PIVOT | 1 | | |
| 29 | 18 | 45882 | COTTER PIN, REVERSE LOCK TC | 1 | | |
| 30 | 55 | 65447 | PIN, LOWER SHOCK MOUNTING | 2 | | |
| 30 | 55 | 28414 | PIN, LOWER SHOCK MOUNTING | 2 | MERC 850 LONG | |
| 31 | 10 | 21937 | SCREW, LOWER SHOCK PIN (2") | 2 | MERC 850 LONG | |
| 32 | 11 | 46887 | NUT, LOWER SHOCK PIN SCREW | 2 | MERC 850 LONG | |
| 33 | 55 | 58780A | SHOCK ABSORBER | 2 | | |
| 34 | 22 | 72202 | SPACER, UPPER SHOCK BUSHIN | 2 | | |